## SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : R/RADAR & CON ANT DEPLOY FMEA NO 05-6EH-56021 -3 REV: 05/21/90

ASSEMBLY :MID NCA 2 AND 4

CRIT. FUNC: 3

P/N RI :MC455-0135-0002

CRIT. HDW:

P/N VENDOR: QUANTITY

VEHICLE 102 103 104 EFFECTIVITY: X X

:FOUR (2 PER MCA)

PHASE(S): PL LO OO X DO X LS

REDUNDANCY SCREEN: A-PASS B-FAIL C-PASS

PREPARED BY:

APPROVED BY: DES JA T BANHIDY

APPROVED BY (NASA): 8SM

DES REL OF S-21-90 J RESSIA

REL J COURSEN QË

4 4 5 - 3290 Long 5-21-90

RELGE QE

EPDIC SSE

GPUSC SSMETAI

ITEM:

RELAY, MYBRID - BOOM STOW, MOTOR POWER

& D.C. yes Fore I is membered 7-12-70

FUNCTION:

SWITCHES POWER FROM AC BUSES TO THE KU-BAND ANTENNA DEPLOYMENT ACTUATOR. STOW MOTOR ACTIVATION IS CONTROLLED BY THE PANEL SWITCH. 40V76A120K25, K2; 40V76A118K68, K14

FAILURE MODE:

SHORTS CONTACT-TO-CONTACT

CAUSE(S):

PIECE-PART FAILURE, CONTAMINATION, VIBRATION, MECHANICAL SHOCK, PROCESSING ANOMALY, THERMAL STRESS

EFFECT(S) ON:

- (A) SUBSISTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE (E) FUNCTIONAL CRITICALITY:
- (A) FIRST FAILURE LOSS OF CONTROL CAPABILITY FOR ONE POLE OF THE AFFECTED 3-PHASE POWER "STOW" HYBRID RELAY. AFTER TWO FAILURES, LOSS OF CONTROL CAPABILITY FOR TWO POLES OF THE AFFECTED 3-PHASE POWER "STOW" HYBRID RELAY. AFTER THREE FAILURES, LOSS OF ABILITY TO ACTIVATE ONE OF THE TWO DEPLOYMENT ACTUATORS DUE TO A PHASE-TO-PHASE FAULT ON THE 3-PHASE AC POWER SOURCE CIRCUIT.
- (B) NO EFFECT FIRST, SECOND, AND THIRD PAILURES. AFTER FOUR FAILURES, JETTISON WILL BE REQUIRED.
- (C,D,E) NO EFFECT FIRST FAILURE. POSSIBLE LOSS OF CREW/VEHICLE AFTER FIVE FAILURES (CONTACT-TO-CONTACT SHORT ON UPSTREAM "STOW" HYBRID RELAY. CONTACT-TO-CONTACT SHORT ON SECOND CONTACT SET OF SAME UPSTREAM "STOW" HYBRID RELAY, POLE-TO-POLE SHORT ON ASSOCIATED DOWNSTREAM SERIES "STOW" SYZRID RELAY LOSING ABILITY TO ACTIVATE ONE OF THE TWO DEPLOYMENT ACTUATORS DUE TO A PHASE-TO-PHASE PAULT ON THE 3-PHASE AC POWER SOURCE CIRCUIT, FAIL OPEN OF ONE OF THE WHO SERIES "STOW" HYBRID RELAYS IN THE

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REDUNDANT ACTUATOR CIRCUIT CAUSING THE LOSS OF ALL "STOW" CAPABILIT LOSS OF DEPLOYED ASSEMBLY JETTISON CAPABILITY) DUE TO THE LOSS OF ABILITY CLOSE THE PAYLOAD BAY DOORS.

FAILURE IS NOT DETECTABLE DURING GROUND TURNAROUND OR DURING FLIGHT SINTHE CONTACT-TO-CONTACT FAILURE MODE OF THIS HYBRID RELAY DOES NOT AFFE THE FUNCTIONAL OPERATION OF THE SUBSYSTEM UNLESS THERE ARE ADDITION ASSOCIATED FAILURES.

## DISPOSITION & PATICNALE:

(A) DESIGN (B) TEST (C) INSPECTION (D) FAILURE MISTORY (E) OPERATIONAL USE:

(A-D) DISPOSITION AND RATIONALS REFER TO APPENDIX C, ITEM NO. 1 - HYBRID RELAY

(B) GROUND TURNAROUND TEST

"KU-BAND STOW RELAY CHECK" VERIFIES THE INTEGRITY OF THE STOW RELAYS
ENERGIZING ONE OF THE TWO RELAYS CONNECTED IN SERIES AND MONITORING T
AC CURRENT. IF ANY OF THE CONTACTS OF THE DE-ENERGIZED RELAYS
SHORTED, CURRENT DRAWN ON THAT PHASE WILL BE DETECTED. THIS IS VERIFI
FOR FIRST FLIGHT: THEREAFTER, ON AN INTERVAL OF FIVE FLIGHTS,
FOLLOWING LRU REPLACEMENT.

(E) OPERATIONAL USE NONE